Application Guidelines

PRINTING & TRANSFERRING INSTRUCTIONS using an Iron



Printing and Preparing Image.

- The whiter/smoother surface (without back print) is the imaging side of the paper.
- Print design on the paper as normal im age viewing (not as mirror image).
- Refer to printer settings (below); single -sheet feeding is recommended.



- Do not leave a margin around edge of the image.
- Round off edges to avoid corner liftoff after washing.





Remove backing paper by carefully tearing a corner and peeling away from the face/image or if scored, by peeling away at score line on backside.

Before printing final image, produce on economy grade paper to test for layout/design.

- 4. Preparing for Transfer.
 - Heat iron (without steam) to maximum cotton setting.
 - Fabric should be 100% cotton; iron first if necessary to ensure flatness.
 - Let fabric cool before ironing transfer image; lay fabric on hard, smooth surface.

 - Place transfer paper with design facing upwards in desired position on fabric.
 - Cover image with enclosed overlay paper.



- Apply hot, dry iron and follow guidelines below for pressure and ironing time.
- Iron with non-stop motions from top to bottom and side to side.

Hand Iron Transfer									
Fabric Color	Print Side	Printing	Silicon Sheet	Temp. (o C)	Ironing Process				
889.55 Dark	Up	Normal	Yes	Hottest Cotton	Step 1	Step 2			
					Light	Firm			
				Image Size	Pressure	Pressure			
				1/4 page	30 sec	30 sec			
				1/2 page	60 sec	60 sec			
				Full page	90 sec	90 sec			

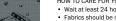


Peel & Wear

- Allow fabric to cool completely, then smoothly and evenly peel away overlay paper
- Touch up portions of image by covering with overlay paper again and ironing over area(s).

OTHER INFORMATION

- . Adult supervision is recommended for children; use in a well-ventilated area.
- Not recommended for HP DeskJet 1200C or 1600C models because they apply heat.
- . Keep product in closed package between uses; store in a cool, dry place.



HOW TO CARE FOR YOUR PRINTED FABRIC (washing instructions)

- · Wait at least 24 hours before washing.
- · Fabrics should be machine washed separately inside out (first time only) in cool or cold wash setting.
- · Immediately remove garments from washer. @lors may bleed if left wet to long.
- · Tumble dry at warm setting.
- To re-iron fabric after washing do not iron directly on transferred image

PRINTING & TRANSFERRING INSTRUCTIONS using a Heat Press



Printing and Preparing Image.

- The whiter/smoother surface (without back print) is the imaging side of the paper.
- Print design on the paper as normal image viewing (not as mirror image).
- Refer to printer settings (below); single -sheet feeding is recommended.
- Before printing final image, produce on economy grade paper to test for layout/design.

Cut Out Design.

- Do not leave a margin around edge of the image.
- Round off edges to avoid corner liftoff after washing.

3. Peel Off Grid Backing Paper.

- Remove backing paper by carefully tearing a corner and peeling away from the face/image or if scored, by peeling away at score line on backside.

Preparing for Transfer.

- Prepare heat press at 175 °C or refer to your man ufacturer 's specifications.
- Fabric should be 100% cotton; press first if necessary to ensure flatness, then let cool.
- Place transfer paper with design facing upwards in desired position on fabric.
- Cover image with enclosed overlay paper (which can be used a couple of times).



Heat Press Transfer									
Fabric Color	Print Side	Printing	Silicon Sheet	Temp. (o C)	Pressure	Time (sec.)			
889.55 Dark	Up	Normal	Yes	174	Medium	20			

*These are recommended guidelines only. Please refer to your manufacturer's conditions since all Heat Presses function differently.



Allow fabric to cool completely, then smoothly and evenly peel away overlay paper.

OTHER INFORMATION

- · Use in a well-ventilated area.
- . Not recommended for HP DeskJet 1200C or 1600C models because they apply heat.
- . Keep product in closed package between uses; store in a cool, dry place.

HOW TO CARE FOR YOUR PRINTED FABRIC (washing instructions)

- Wait at least 24 hours before washing
- Fabrics should be machine washed separately inside out (first time only) in cool or cold wash setting. No bleach.
- Immediately remove garments from washer. Colors may bleed if left wet to long.

- To re-iron fabric after washing, do not iron directly on transferred image.

Recommended Printer Settings

This information may be updated without prior notice.

Printers	Print Mode Settings	Print Quality	
HP			
	HP Iron-on Transfer	Normal or Best	
EPSON			
	360 dpi lnk Jet Paper or Photo Quality Paper	360 or 720 dpi	
CANON			
	T-Shirt Transfer	Default Settings	
LEXMARK			
	Iron-on Transfer	Best (600 or 1200 dpi)	

Trouble Shooting Guide

- Backing paper does not peel off easily: Tear edge to begin peeling process.
- Colors are bleeding/feathering: Reduce amount of ink coverage in the printer settings or Do not expose to moisture.
- Colors are fading: Reduce ink coverage in the pr inter settings.
- Seems to have cracks and edges are peeling: Follow the instructions carefully use strong pressure, the right amount of heat, and the right length of ironing time. Remember large images need more time.
- Edge lift off: Make sure the edges are rounded. Sharp edges have tendency to lift off especially after multiple washes.





